Safety Data Sheet



Argon based Compressed Gas Mixture, including ARCAL (Chrome, Speed, Force, 8, 10, 14, 31, 32, 35, 37, 39, 112, 121, 129, 211), Aligal 63, Migshield S1 & S3

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Version: 6.4

SDS reference: AL615

Warning



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name : ARCAL (Chrome, Speed and Force, 8, 10, 14, 31, 32, 35, 37, 39, 112, 121, 129, 211), Aligal

63, Migshield S1, S3

SDS no : AL615

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional uses. Perform risk assessment prior to use.

Contact supplier for more information on uses.

Uses advised against : Consumer use.

Uses other than those listed above are not supported, contact your supplier for more

information on other uses.

1.3. Details of the supplier of the safety data sheet

Company identification : Air Liquide Australia Limited

Level 12 / 600 St. Kilda Road 3004 Melbourne VIC Australia

+61 3 9697 9888

ALAEnquiries@AirLiquide.com

1.4. Emergency telephone number

Emergency telephone number : 1800 812 588

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to WHS Regulation

Physical hazards Gases under pressure: Compressed gas H280

2.2. Label elements

Classification according to WHS Regulation

Hazard pictograms



GHS04

Signal word : Warning

Hazard statements : H280 - Contains gas under pressure; may explode if heated..

EN (English)

Precautionary statements

- Storage : P403 - Store in a well-ventilated place..



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2.3. Other hazards

Asphyxiant in high concentrations.
 In high concentrations CO2 causes rapid circulatory insufficiency even at normal levels of oxygen concentration. Symptoms are headache, nausea and vomiting, which may lead to unconsciousness and death.
 Not classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.1. Substances : Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to WHS Regulation
Carbon dioxide	(CAS-No.) 124-38-9 (EC-No.) 204-696-9 (EC Index-No.) (REACH-no) *1	≤ 100	Press. Gas (Liq.), H280
Helium	(CAS-No.) 7440-59-7 (EC-No.) 231-168-5 (EC Index-No.) (REACH-no) *1	≤ 100	Press. Gas (Comp.), H280
Argon	(CAS-No.) 7440-37-1 (EC-No.) 231-147-0 (EC Index-No.) (REACH-no) *1	Balance	Press. Gas (Comp.), H280
Nitrogen	(CAS-No.) 7727-37-9 (EC-No.) 231-783-9 (EC Index-No.) (REACH-no) *1	≤ 100	Press. Gas (Comp.), H280
Oxygen	(CAS-No.) 7782-44-7 (EC-No.) 231-956-9 (EC Index-No.) 008-001-00-8 (REACH-no) *1	≤ 23.5	Ox. Gas 1, H270 Press. Gas (Comp.), H280
Hydrogen	(CAS-No.) 1333-74-0 (EC-No.) 215-605-7 (EC Index-No.) 001-001-00-9 (REACH-no) *1	≤ 2.93	Flam. Gas 1A, H220 Press. Gas (Comp.), H280

Full text of H- and EUH-statements: see section 16

Contains no other components or impurities which will influence the classification of the product.

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing

stopped.

Skin contact
 Eye contact
 Adverse effects not expected from this product.
 Adverse effects not expected from this product.

- Ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

 In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation.
 See section 11.

^{*1:} Listed in Annex IV / V REACH, exempted from registration.

^{*3:} Registration not required: Substance manufactured or imported < 1t/y.



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4.3. Indication of any immediate medical attention and special treatment needed

: None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.

Product does not burn, use fire control measures appropriate for the surrounding fire.

- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

Specific hazards : Exposure to fire may cause containers to rupture/explode.

Hazardous combustion products : None.

5.3. Advice for fire-fighters

Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat

radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and

drainage systems.

If possible, stop flow of product.

Use water spray or fog to knock down fire fumes if possible.

Move containers away from the fire area if this can be done without risk.

Special protective equipment for fire fighters : In confined space use self-contained breathing apparatus.

Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire

ngnters.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full

face mask.

Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for

firefighters.

Hazchem Code : 2TE

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

No additional information available

6.2. Environmental precautions

: Try to stop release.

6.3. Methods and material for containment and cleaning up

: Ventilate area.

6.4. Reference to other sections

: See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product : The product must be handled in accordance with good industrial hygiene and safety

procedures.

Only experienced and properly instructed persons should handle gases under pressure.

Consider pressure relief device(s) in gas installations.

Ensure the complete gas system was (or is regularily) checked for leaks before use.

Do not smoke while handling product.

Use only properly specified equipment which is suitable for this product, its supply pressure and

temperature. Contact your gas supplier if in doubt.

Use only oxygen approved lubricants and oxygen approved sealings.

Avoid suck back of water, acid and alkalis.

Do not breathe gas.

EN (English)

Avoid release of product into atmosphere.



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Safe handling of the gas receptacle

: Refer to supplier's container handling instructions.

Do not allow backfeed into the container.

Protect containers from physical damage; do not drag, roll, slide or drop.

When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.

Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.

If user experiences any difficulty operating valve discontinue use and contact supplier.

Never attempt to repair or modify container valves or safety relief devices.

Damaged valves should be reported immediately to the supplier.

Keep container valve outlets clean and free from contaminants particularly oil and water. Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.

Close container valve after each use and when empty, even if still connected to equipment.

Never attempt to transfer gases from one cylinder/container to another.

Never use direct flame or electrical heating devices to raise the pressure of a container. Do not remove or deface labels provided by the supplier for the identification of the content of the container

Suck back of water into the container must be prevented.

Open valve slowly to avoid pressure shock.

7.2. Conditions for safe storage, including any incompatibilities

: Observe all regulations and local requirements regarding storage of containers.

Containers should not be stored in conditions likely to encourage corrosion.

Container valve guards or caps should be in place.

Containers should be stored in the vertical position and properly secured to prevent them from falling over.

Stored containers should be periodically checked for general condition and leakage. Keep container below 50°C in a well ventilated place.

Store containers in location free from fire risk and away from sources of heat and ignition.

Keep away from combustible materials.

7.3. Specific end use(s)

: None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

OEL (Occupational Exposure Limits): No data available.

DNEL (Derived-No Effect Level): No data available.

PNEC (Predicted No-Effect Concentration): No data available.

8.2. Exposure controls

8.2.1. Appropriate engineering controls

: Provide adequate general and local exhaust ventilation.

Systems under pressure should be regularily checked for leakages. Ensure exposure is below occupational exposure limits (where available). Oxygen detectors should be used when asphyxiating gases may be released. Consider the use of a work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

: A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The

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following recommendations should be considered:

PPE compliant to the recommended EN/ISO standards should be selected.

• Eye/face protection : Standard EN 166 - Personal eye-protection - specifications

Skin protection

- Hand protection : Wear working gloves when handling gas containers.

Standard EN 388 - Protective gloves against mechanical risk.

- Other : Wear safety shoes while handling containers.

Standard EN ISO 20345 - Personal protective equipment - Safety footwear.



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· Respiratory protection

: Gas filters may be used if all surrounding conditions e.g. type and concentration of the

contaminant(s) and duration of use are known.

Use gas filters with full face mask, where exposure limits may be exceeded for a short-term

period, e.g. connecting or disconnecting containers.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full

face mask.

Gas filters do not protect against oxygen deficiency.

Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be

used in oxygen-deficient atmospheres.

Standard EN 14387 - Gas filter(s), combined filter(s) and standard EN136, full face masks .

Thermal hazards : None in addition to the above sections

8.2.3. Environmental exposure controls

: None necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state at 20°C / 101.3kPa : Gas.

Colour : Mixture contains one or more component(s) which have the following colour(s):

Colourless.

Odour : Odourless.

Odour threshold : Odour threshold is subjective and inadequate to warn of overexposure.

pH value : Not applicable for gases and gas mixtures.

Molar mass: Not applicable for gas mixtures.Melting point: Not applicable for gas mixtures.Boiling point: Not applicable for gas mixtures.

Flash point : Not applicable for gases and gas mixtures.

Evaporation rate (ether=1) : Not applicable for gases and gas mixtures.

Flammability range : Non flammable. Vapour pressure [20°C] : Not applicable. Vapour pressure [50°C] : Not applicable. Relative density, gas (air=1) : Heavier than air. : No data available Solubility in water Partition coefficient n-octanol/water [log Kow] : Not known. Auto-ignition temperature : Non flammable. Decomposition point [°C] : Not applicable. Viscosity [20°C] : Not known. **Explosive Properties** : Not applicable. Oxidising Properties : Not applicable.

9.2. Other information

Other data : Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below

ground level

SECTION 10: Stability and reactivity

10.1. Reactivity

: No reactivity hazard other than the effects described in sub-sections below.

Data for mixture are not available

10.2. Chemical stability

: Stable under normal conditions.



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10.3. Possibility of hazardous reactions

: No additional information available

10.4. Conditions to avoid

: Avoid moisture in installation systems.

10.5. Incompatible materials

: For additional information on compatibility refer to ISO 11114.

10.6. Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be

produced

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

: Unlike simple asphyxiants, carbon dioxide has the ability to cause death even when normal oxygen levels (20-21%) are maintained. 5% CO2 has been found to act synergistically to increase the toxicity of certain other gases (CO, NO2). CO2 has been shown to enhance the production of carboxy- or met-hemoglobin by these gases possibly due to carbon dioxide's stimulatory effects on the respiratory and circulatory systems.

For more information, see 'EIGA Safety Info 24: Carbon Dioxide, Physiological Hazards' at

www.eiga.eu.

 Skin corrosion/irritation
 : No known effects from this product.

 Serious eye damage/irritation
 : No known effects from this product.

 Respiratory or skin sensitisation
 : No known effects from this product.

 Germ cell mutagenicity
 : No known effects from this product.

 Carcinogenicity
 : No known effects from this product.

 Toxic for reproduction : Fertility
 : No known effects from this product.

Toxic for reproduction: unborn child : No known effects from this product.

STOT-single exposure : No known effects from this product.

STOT-repeated exposure : No known effects from this product.

Aspiration hazard : Not applicable for gases and gas mixtures.

Other information : For more information, see 'EIGA Safety Ir

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SECTION 12: Ecological information

12.1. Toxicity

Assessment : No ecological damage caused by this product.

12.2. Persistence and degradability

Assessment : No ecological damage caused by this product.

12.3. Bioaccumulative potential

Assessment : No ecological damage caused by this product.

12.4. Mobility in soil

Assessment : Because of its high volatility, the product is unlikely to cause ground or water pollution.

Partition into soil is unlikely.

12.5. Results of PBT and vPvB assessment



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Assessment : Not classified as PBT or vPvB.

12.6. Other adverse effects

: No known effects from this product.

Effect on the ozone layer : No effect on the ozone layer.

Effect on global warming : Contains greenhouse gas(es).

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Contact supplier if guidance is required.

May be vented to atmosphere in a well ventilated place.

Do not discharge into any place where its accumulation could be dangerous.

Ensure that the emission levels from local regulations or operating permits are not exceeded.

Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at http://www.eiga.org for more guidance on suitable disposal methods.

Return unused product in original container to supplier.

List of hazardous waste codes (from Commission Decision 2000/532/EC as

: 16 05 05 : Gases in pressure containers other than those mentioned in 16 05 04.

amended)

Additional information

: External treatment and disposal of waste should comply with applicable local and/or national

regulations

SECTION 14: Transport information

14.1. UN number

UN-No. : 1956

14.2. UN proper shipping name

Transport by road/rail (ADR/RID) : COMPRESSED GAS, N.O.S. (Argon, Carbon dioxide)

Transport by air (ICAO-TI / IATA-DGR) : Compressed gas, n.o.s. (Argon, Carbon dioxide)

Transport by sea (IMDG) : COMPRESSED GAS, N.O.S. (Argon, Carbon dioxide)

14.3. Transport hazard class(es)

Labelling



2.2 : Non-flammable, non-toxic gases

Transport by road/rail (ADG)

Class : 2
Hazchem Code : 2TE
Hazard identification number : 20

Tunnel Restriction : E - Passage forbidden through tunnels of category E

Transport by air (ICAO-TI / IATA-DGR)

Class / Div. (Sub. risk(s)) : 2.2

Transport by sea (IMDG)

 Class / Div. (Sub. risk(s))
 : 2.2

 Emergency Schedule (EmS) - Fire
 : F-C

 Emergency Schedule (EmS) - Spillage
 : S-V



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14.4. Packing group

Transport by road/rail (ADR/RID) : Not applicable Transport by air (ICAO-TI / IATA-DGR) : Not applicable Transport by sea (IMDG) : Not applicable

Environmental hazards

Transport by road/rail (ADR/RID) : None. Transport by air (ICAO-TI / IATA-DGR) : None. Transport by sea (IMDG) : None.

Special precautions for user

No additional information availablePacking

Instruction(s)

Transport by road/rail (ADR/RID) : P200

Transport by air (ICAO-TI / IATA-DGR)

Passenger and Cargo Aircraft : 200 Cargo Aircraft only : 200 Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's

compartment.

Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the

event of an accident or an emergency. Before transporting product containers: - Ensure there is adequate ventilation. - Ensure that containers are firmly secured. - Ensure valve is closed and not leaking.

- Ensure valve outlet cap nut or plug (where provided) is correctly fitted. - Ensure valve protection device (where provided) is correctly fitted.

HAZCHEM CODE : 2TE

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

No additional information available

Chemical safety assessment

: A CSA does not need to be carried out for this product.

SECTION 16: Other information

: Revised safety data sheet in accordance with commission regulation (EU) No 453/2010. Indication of changes

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Abbreviations and acronyms

ATE - Acute Toxicity Estimate. CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008. REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006. EINECS - European Inventory of Existing Commercial Chemical Substances. CAS# - Chemical Abstract Service number. PPE - Personal Protection Equipment. LC50 - Lethal Concentration to 50 % of a test population. RMM - Risk Management Measures. PBT - Persistent, Bioaccumulative and Toxic. vPvB - Very Persistent and Very Bioaccumulative. STOT- SE: Specific Target Organ Toxicity - Single Exposure. CSA - Chemical Safety Assessment. EN - European Standard. UN - United Nations. ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road. IATA - International Air Transport Association. IMDG code - International Maritime Dangerous Goods. RID - Regulations concerning the International Carriage of Dangerous Goods by Rail. WGK - Water Hazard Class. STOT - RE: Specific Target Organ Toxicity - Repeated Exposure. UFI: Unique Formula Identifier.

Training advice

None. The hazard of asphyxiation is often overlooked and must be stressed during operator training. For more guidance, refer to EIGA SL 01 "Dangers of Asphyxiation", downloadable at http://www.eiga.eu..

Full text of H-statements

Flam. Gas 1A	Flammable gases, Category 1A
H220	Extremely flammable gas.
H270	May cause or intensify fire; oxidiser.
H280	Contains gas under pressure; may explode if heated.
Ox. Gas 1	Oxidising Gases, Category 1
Press. Gas (Comp.)	Gases under pressure : Compressed gas
Press. Gas (Liq.)	Gases under pressure : Liquefied gas

DISCLAIMER OF LIABILITY

 Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.
 Details given in this document are believed to be correct at the time of going to press.
 Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

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